



ZIPPY TECHNOLOGY CORP.

10F, NO.50, MIN CHYUAN ROAD,
SHIN-TIEN CITY, TAIPEI COUNTY,
TAIWAN, R.O.C

TEL: 886-2-2918-8512 / 886-2-2918-0603
FAX: 886-2-2915-5765 / 886-22916-0215
[Http://www.zippy.com.tw](http://www.zippy.com.tw)



APPROVED DATA SHEET

Model: 1001240481(VW1-10S1-04D5-Z)

ISSUED DATE: 2024.03.01

APPROVED NO.: 1001240481.C

PAGE: 1/4

The undersigned guarantee of the model switches is meets the following specifications.

1. Operation Characteristics

Operating Force (OF)	:	Max.125 gf
Releasing Force (RF)	:	Min.20 gf
Operating Position (OP)	:	18.1±0.8 mm
Movement Differential (MD)	:	Max.1.0 mm
Over-travel (OT)	:	Min.1.7 mm
Pre-travel (PT)	:	Max.3.6 mm

2. Specifications

Initial Contact Resistance	:	Max. 300 mΩ . (Initial) (For molded lead wire models) (Measured by ohm meter –Open Voltage<1VDC, Driver current -100mA) Before measure the switch contact resistance, please press the switch three times on and off.
Initial Dielectric Strength	:	500VAC(50-60HZ)/minute between contacts. 1,500VAC(50-60HZ)/minute between Live-parts and dead metal parts.
Insulation Resistance	:	Min. 100 MΩ (500 VDC/ minute).
Circuit Arrangement	:	SPST (Single pole single throw)
Rating	:	10A 125/250VAC; 5A 30VDC
Service Life	:	Min. 10,000 operations.
Operating Frequency	:	10 ~ 30 operations per minute.
Safety Certificate	:	UL, cUL, ENEC
Mechanical Service Life	:	Min. 1,000,000 operations.
Operating Frequency	:	Max. 120 operations per minute.
Operating application of the switch : Set the switch pushing distance from 60% to 90% of the specified OT value.		



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3. Environments

Operating Temperature : -40°C ~ 85°C (with no icing)
Vibration Resistance : 10~55Hz, displacement 0.75mm(p-p)
Shock Resistance : Destruction: 1,000 m/s² {approx. 100G} max.
Malfunction: 300 m/s² {approx. 30G} max.

(For the pin plunger models, the vibration & shock condition apply for use at the free position and total travel position)

(For the lever models, the vibration & shock condition apply for use at the total travel position)

Soldering by hand : 350°C maximum within 5 seconds.

4. Caution:



or click the link→ https://www.zippy.com/ecmodelcautions/micro_switch_cautions.pdf

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黃玉燕

PREPARED

許志誠

CHECKED

沈俊榮

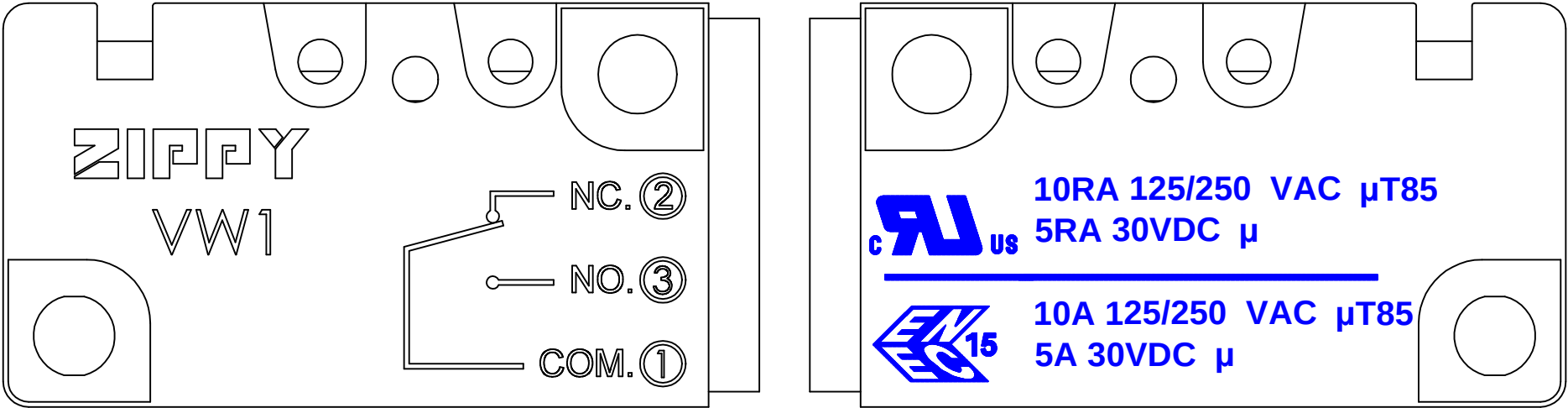
APPROVED

[illegible]

Tolerance		
X. X	$\pm$	0.2
XX. X	$\pm$	0.4

VIEW		SIZE	A4	UNIT	mm
DATE	2019.06.20	VER.	1.0	FILE NAME	VW1-04D5-F
APPROVAL	沈俊榮	CONFIRM	張奕鉸	DESIGN	許志誠

Marking drawing



obverse side

reverse side

This page shows switch marking only.
此頁僅顯示開關印字，外觀參照外觀圖
Marking can either be printed or molded
印字可為印刷或模刻

新巨企業股份有限公司	ZIPPY TECHNOLOGY CORP.	VIEW		SIZE	A4	UNIT	mm
		DATE	2020.11.05	VER.	1.1	FILE NAME	VW1-10-ut85
		APPROVAL	沈俊榮	CONFIRM	張奕鉸	DESIGN	許志誠