



ZIPPY TECHNOLOGY CORP.



10F, NO.50, MIN CHYUAN ROAD,
SHIN-TIEN CITY, TAIPEI COUNTY,
TAIWAN, R.O.C

TEL: 886-2-2918-8512 / 886-2-2918-0603
FAX: 886-2-2915-5765 / 886-22916-0215
[Http://www.zippy.com.tw](http://www.zippy.com.tw)

APPROVED DATA SHEET

Model: 1000810269(V3-25S-03D3-Z)
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ISSUED DATE: DEC.30.2015
APPROVED NO.: 1000810269.C
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The undersigned guarantee of the model switches is meets the following specifications.

1.Operation Characteristics

Operating Force (OF) : Max. 98 gf
Releasing Force (RF) : Min. 24 gf
Free Position (FP) : Max. 22.0 mm
Operating Position (OP) : 16.0±2.82 mm
Movement Differential (MD) : Max. 1.0 mm
Over-travel (OT) : Min. 4.0 mm
Pre-travel (PT) : Max. 7.5 mm

2. Specifications

Initial Contact Resistance : Max. 30 mΩ .
(Measured by ohm meter –Open Voltage<1VDC, Driver current -100mA)
Before measure the switch contact resistance, please press the switch three times on and off.
Initial Dielectric Strength : 1,500VAC(50-60HZ)/minute between contacts.
1,500VAC(50-60HZ)/minute between Live-parts and dead metal parts.
Insulation Resistance : Min. 100 MΩ (500 VDC/ minute) between Live-parts and dead metal parts.
Circuit Arrangement : SPDT (Single pole double throw – Micro disconnection)
Rating : 25 A 125/250VAC; 1HP 125/250VAC; 10.1(8)A 125/250VAC
Service Life : Min. 10,000 operations.
Rating Load : Resistive Load and Motor Load.
Operating Frequency : 10~30 operations per minute.
Safety Certificate : UL, cUL, ENEC

Mechanical Service Life : Min. 5,000,000 operations.
Operating Frequency : Max. 120 operations per minute.
Operating application of the switch : Set the switch pushing distance from 60% to 90% of the specified OT value.



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3. Environments

- Operating Temperature : -40°C ~ 125°C (with no icing)
- Vibration Resistance : 10~55Hz, displacement 0.75mm(p-p)
- Shock Resistance : Destruction: 1,000 m/s² {approx. 100G} max.
Malfunction: 300 m/s² {approx. 30G} max.

(For the pin plunger models, the vibration & shock condition apply for use at the free position and total travel position)

(For the lever models, the vibration & shock condition apply for use at the total travel position)

Soldering by hand : 350 °C maximum within 5 seconds.

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陳立業

PREPARED

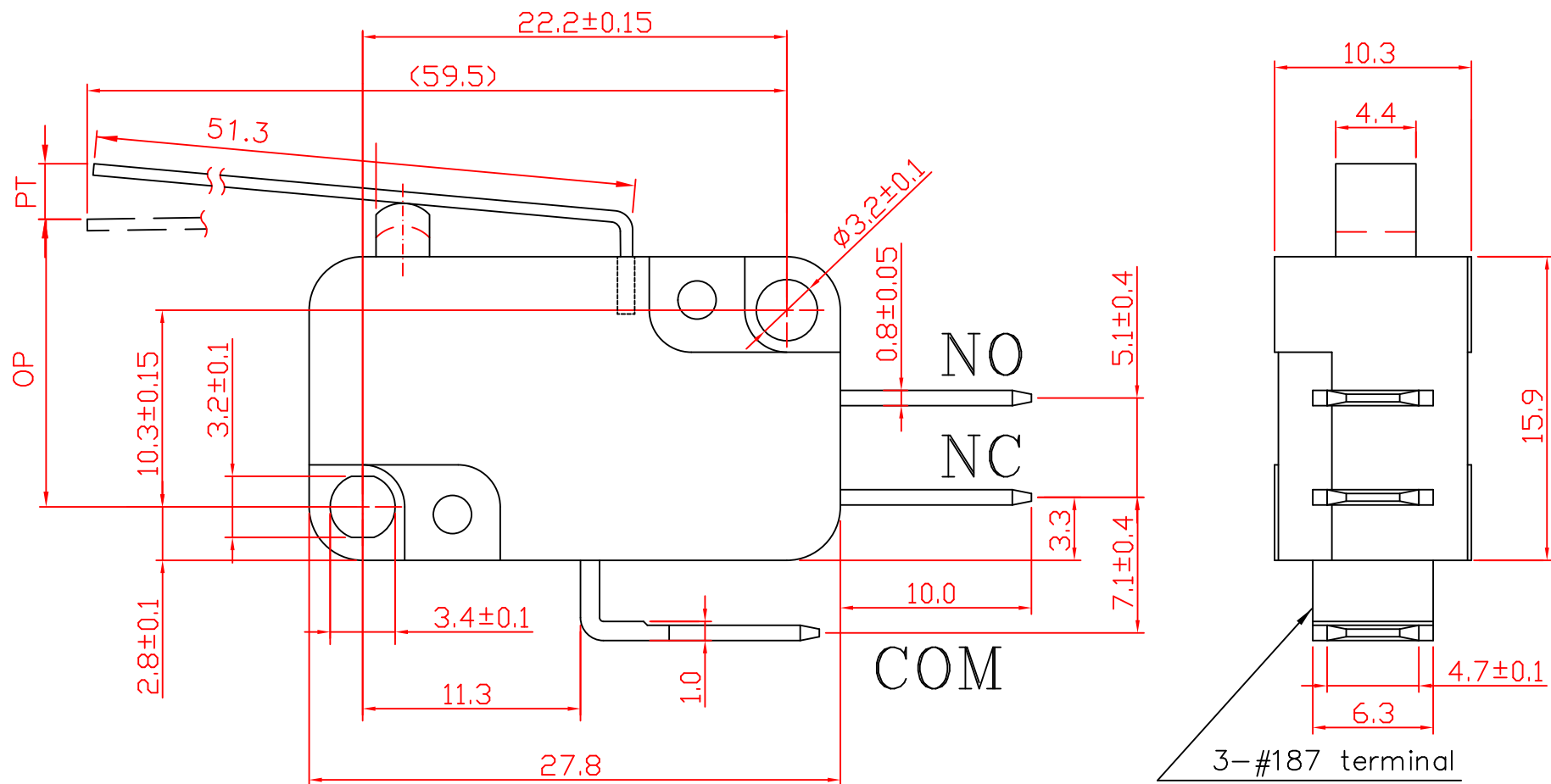
張立人

CHECKED

沈俊榮

APPROVED

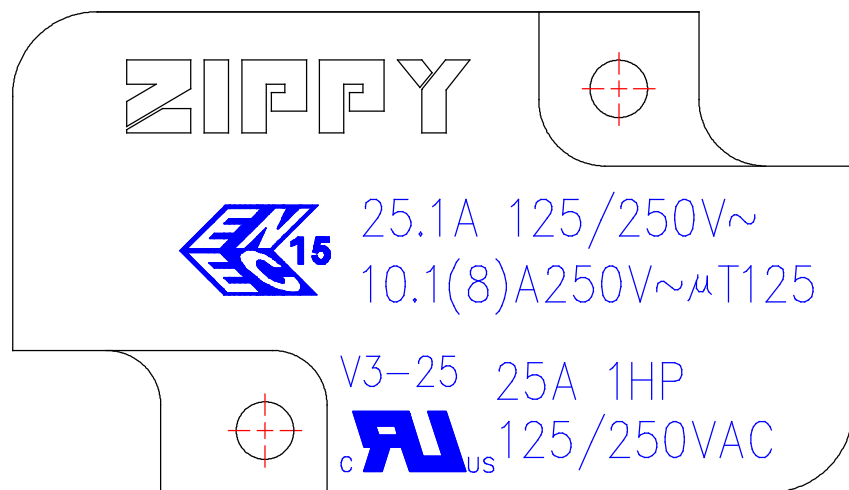
Dimensions drawing



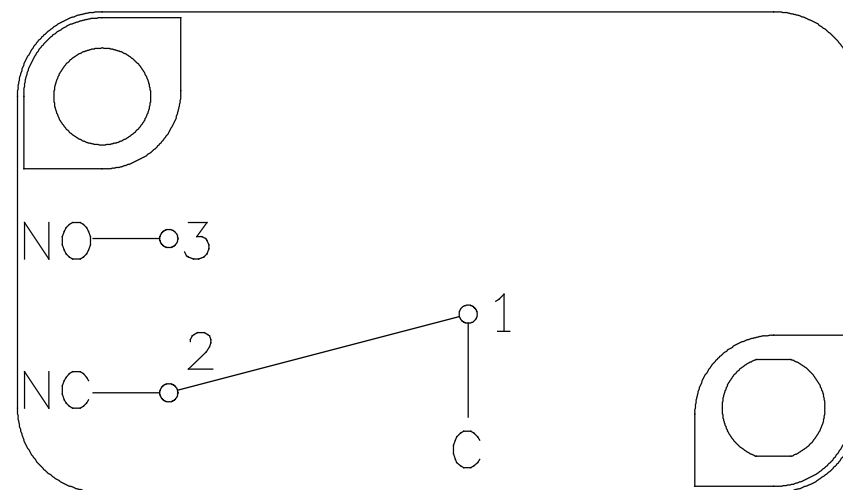
| Tolerance | |
|-----------|------|
| X.X | ±0.2 |
| XX.X | ±0.4 |

| VIEW | | SIZE | A4 | UNIT | mm |
|----------|-------------|---------|-----|-----------|-----------|
| DATE | APR.29.2015 | VER. | 1.3 | FILE NAME | V3-03D3-R |
| APPROVAL | 沈俊榮 | CONFIRM | 張立人 | DESIGN | 陳立業 |

Marking drawing



COVER



CASE

Markings are either by printing or molding.
Appearance according to dimensions drawing.

| | | | | | |
|----------|-------------|---------|-----|-----------|----------|
| VIEW | | SIZE | A4 | UNIT | mm |
| DATE | SEP.22,2015 | VER. | 1.5 | FILE NAME | V3-25-01 |
| APPROVAL | 沈俊榮 | CONFIRM | 張立人 | DESIGN | 陳立業 |